Syed Amir Iqbal, Ph.D.

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EDUCATION

(2002)

- Ph.D.(Mechanical Engineering) (2008)
- -- School of MACE, The University of Manchester United Kingdom

Thesis title: *Experimental and Finite Element Modelling of High Speed Machining Process: Establishing Integrity of Model Inputs.*

- -- **NED University of Engineering & Technology** Major in Manufacturing Systems Achieved a CGPA of 3.91 out of 4.0
- B.E.(Mechanical Engineering) (1995)

• M.E.(Mechanical Engineering)

-- **NED University of Engineering & Technology** Achieved 81% marks.

ACADEMIC INTERESTS

- High Speed Machining (HSM) process.
- Non Traditional Machining (NTM) processes.
- Application of Finite Element Modelling and Analysis for Manufacturing Processes.
- Metal Forming Processes.
- Facilities Planning.
- Discrete Event Simulation.

WORK EXPERIENCE

<u>Full time</u> Professor	2008 - till date	Department of Industrial and Manufacturing Engineering NED University of Engg. & Tech. Karachi, Pakistan
Associate Professor	2004 - 2008	Department of Industrial and Manufacturing Engineering NED University of Engg. & Tech. Karachi, Pakistan
Assistant Professor	2001 - 2004	Department of Industrial and Manufacturing Engineering NED University of Engg. & Tech. Karachi, Pakistan
Lecturer	1998 - 2001	Department of Mechanical Engineering NED University of Engg. & Tech. Karachi, Pakistan
Maintenance Engineer	1995 – 1998	Pak-land Cement Ltd, Karachi, Pakistan Engaged in maintenance activities of heavy mechanical plant.

<u>Part Time</u> Teaching Assistant	2005 - 2008	School of MACE, The University of Manchester. Engaged in different teaching and related activities (conduct of labs, tutorials and assessment of under- & post-graduate exam scripts, lab reports etc.)	
Part Time Faculty	2008- till date	Master's (Evening Programme), NED University of Engineering Technology, Karachi Engaged in teaching of Master of Engineering & Engineering Management Programmes. Supervising Research based projects.	
Visiting Faculty	2012- till date	Institute of Business Management (IoBM), Karachi. Engaged in teaching at Master of Business Administration Programme.	

TEACHING ASSIGNMENTS

Undergraduate Courses	Graduate Courses
Engineering Drawing, Engineering Mechanics, Mechanics of Materials, Manufacturing Processes, Metal Forming & Finite Element Analysis.	Reliability & Quality Engineering, Advanced Statistics, Facilities Planning & Layout, Project Management, Production & Operations Management & Business Process Reengineering.

Project Supervision:

Supervision of under graduate projects	Fifty plus (50+)
Supervision of master's level independent research studies	Twenty plus (20+)

- Convener of committee for the development of Bachelors program in Management Science at NED University, commenced from January-2015
- Convener of committee for the development of *Supply Chain Management* specialization stream for Masters of Engineering Management programme at NED University.
- Involved in revision and updating of almost all under- and post-graduate courses taught during past twelve years.

MANAGEMENT RESPONSIBILITIES

- Dean, Faculty of Mechanical & Manufacturing Engineering (from Jan-2020-till date)
- Currently Serving as Acting Dean, Faculty of Chemical & Process Engineering (from 2023-till date)
- Chairperson, Department of Industrial & Manufacturing Engineering (from Aug-2008-Jan-2020).

- Deputy Chairman, Admissions Committee, NED University of Engineering & Technology (from 2009-till date).
- Ex-Officio member Board of Faculty, Academic Council, Advanced Studies Research Board (ASRB), Finance & Planning Committee (FPC) & Senate, NED University of Engineering & Technology.
- Member Advanced Studies Research Board, NED University of Engineering & Technology.(2008-2014)
- Member Finance & Planning Committee, NED University of Engineering & Technology (2008-2014).
- Director Quality Enhancement Cell/Management Representative ISO-9001:2008, NED University of Engineering & Technology (2011-12).
- As department Chairperson, responsible for program accreditation from Pakistan Engineering Council.

EXTERNAL ROLES

- Programme Evaluator Outcome Based Education (OBE), Pakistan Engineering Council (PEC).
- Member, Academic Council of Dawood University of Engineering & Technology, Karachi, as nominee of Chief Minister of Sind.
- Co-opted Expert Member for Mechanical Engineering and Allied Programmes, Chartered Inspection and Evaluation Committee (CIEC), Sindh Higher Education Commission (SHEC).
- Expert member on the Board of Studies of Pak Swiss Training Center (PSTC) (Vocational Training Center, Karachi (Institute affiliated with NED University).
- Expert member (for Mechanical Engineering) in the Selection Board of DHA Suffa University, Karachi.
- Member Board of Faculty, DHA Suffa University.
- Member Curriculum Review Committee (CRC) for MBA Industrial Management Programme, Institute of Business Management (IoBM), Karachi.
- Member of NED University Affiliation Committee.
- Actively involved in a training and development project on Productivity Enhancement at Pakistan Petroleum Limited (PPL), using the theme of Cost of Quality.

HONOURS

- Recipient of scholarship for pursuing PhD studies at The University of Manchester, England under "Faculty Development Programme" awarded by NED University of Engineering & Technology, 2005-2008.
- Recipient of prestigious "The University Best Teacher Award" 2009, conferred by Higher Education Commission (HEC) Pakistan.

- Member National Curriculum Revision Committee, Higher Education Commission (HEC), Pakistan, for Industrial Engineering curriculum -2011 & 2017.
- Recipient of ERAMUS MUNDUS MOBILITY ASIA (EMMA) staff mobility for one month period at The Lucian Blaga University at Sibiu (ULBS), Romania, during the month of April-2012.

JOURNAL REVIEWER

Reviewer for

- International Journal of Advance Manufacturing Technology, Published by Springer.
- Total Quality Management Journal, Published by Emerald Group Publishing.

EXAMINER IN PhD DEFENSE

PhD external examiner for PhD theses titled:

- Shah, A. "Investigations of variables effecting kerf width, surface roughness and material removal rate in Wire Electrical Discharge Machining", advisor Dr. Mufti, N. A., Department of Industrial & Manufacturing Engineering, University of Engineering & Technology, Lahore.
- Amin, K. M. "Optimizing effects of Superheat and cooling rate on properties of squeeze cast Aluminum Alloys for High Performance Structural Applications", advisor Dr. Mufti, N. A., Department of Industrial & Manufacturing Engineering, University of Engineering & Technology, Lahore.
- Naveed, R. "Optimization of Process Parameters for Electric Discharge Machining of Tungsten Carbide Tooling", advisor Dr. Mufti, N. A., Department of Industrial & Manufacturing Engineering, University of Engineering & Technology, Lahore.
- Warsi, S. S. "Analysis of Specific Cutting Energy Consumption during Machining of Al 6061-T6 alloy, using the Energy Map Approach", advisors Dr. Riaz Ahmed & Dr. H. I. Jaffery, School of Mechanical & Manufacturing Engineering (SMME), National University of Science & Technology, Islamabad.
- Akhtar, S. "Improvement in Magnetic Properties of Samarium-Cobalt (1:5) Alloy through Controlled Material Processing". advisors Dr. Mushtaq Khan & Dr. H. I. Jaffery, School of Mechanical & Manufacturing Engineering (SMME), National University of Science & Technology, Islamabad.

FUNDED RESEARCH PROJECTS

- "Investigation of the Distortion and Surface Integrity of Aluminium Aerospace Grade Alloys during High Speed CNC Milling Machining Operations" PI: Dr. Syed Amir Iqbal, Programme: National Research Program for Universities (NRPU)-2021-23, Sponsored by Higher Education Commission (HEC), Pakistan, amounting PKR 19 million.
- "Optimization of Tooling and Machining Parameters for Enhanced Quality of Holes in Composite Laminates" as Co-PI: Dr. Syed Amir Iqbal, Programme: National Research

Program for Universities (NRPU)-2022-23, Sponsored by Higher Education Commission (HEC), Pakistan, amounting PKR 4.732 million.

- "Development of Thermal Assisted Friction Stir Welding Machine for Solid State Joining of Space Grade Aluminum Alloys used for Cryogenic Tanks" as Co-PI: Dr. Syed Amir Iqbal. Programme: National Research Program for Universities (NRPU)-2022-25, Sponsored by Higher Education Commission (HEC), Pakistan, amounting PKR 18.684 million.
- Independent Research Project "Development of weld surfacing technique with addition of nanomaterials for Aluminum alloys substrate" as Co-PI: Dr. Syed Amir Iqbal, Sponsored by NED UET 2021-22, amounting PKR 1 Million.
- Co-PI in capacity building research grant titled "GetInnovative4Impact 101083121 GAP-101083121" funded by European Union-2022.

ON GOING PhD PROJECTS

- Currently advising four (04) PhD students. The research areas/topics are:
 - Optimization of Tooling and Machining Parameters for Enhanced Quality of Holes in Composite Laminates.
 - Energy Consumption Optimization for a Large Scale Industrial (Steel Hot Rolling) Process.(PhD completed-2022)
 - Development of a Framework for assessing Quality Engineering Performance in the Automobile Sector.
 - Optimization of Process Parameters for Distortion and Surface Integrity of Thin-Walled Aerospace Grade Aluminum Alloy Components during Machining Process.

LIST OF PUBLICATIONS

- 1. S. A. Iqbal, P. T. Mativenga, M. A. Sheikh, "An evaluation of flow stress material models of AISI1045 for high speed machining", 331-336, in proc. 4th International Conference on Manufacturing Research 2006, Liverpool, UK.
- S. A. Iqbal, P. T. Mativenga, M. A. Sheikh, "Characterization of the Machining of AISI 1045 steel over a wide range of cutting speeds-Part 1: Investigation of contact phenomena", 909-916, 221(5), Proceedings of IMechE Part B: Journal of Engineering Manufacture. 2007
- S. A. Iqbal, P. T. Mativenga, M. A. Sheikh, "Characterization of the Machining of AISI 1045 steel over a wide range of cutting speeds-Part 2: Evaluation of flow stress models and interface friction distribution schemes", 917-926, 221(5), Proceedings of IMechE Part B: Journal of Engineering Manufacture, 2007
- 4. **S. A. Iqbal**, P. T. Mativenga, M. A. Sheikh, "Contact length prediction: mathematical models and effect of friction schemes on FEM simulation for conventional to HSM of AISI 1045 steel", 3(1/2), 18-33, Int. J. Machining and Machinability of Materials, 2008.

- 5. S. A. Iqbal, P. T. Mativenga, M. A. Sheikh, "A comparative study of tool chip contact length of two engineering alloys for a wide range of cutting speeds", Intl. J. Advanced Manufacturing Technology, 05/2008; 42(1):30-40.
- S. A. Iqbal, P. T. Mativenga, M. A. Sheikh, "A sensitivity study of the effects of interface heat transfer coefficient on FE modelling of machining process for a wide range of cutting speeds", 6th International Conference on Manufacturing Research – ICMR-2008, 9-11 September 2008, Brunel University, Middlesex, UK.
- S. A. Iqbal, P. T. Mativenga, M. A. Sheikh, "An investigative study of interface heat transfer coefficient for the FE modelling of High Speed Machining process", 1405-1416, 222, Proc. IMechE Part B: Journal of Engineering Manufacture, 2008
- M. Salman, S. A. Iqbal and R. Khalid Implementing Supply Chain Operation Reference (SCOR) Model in Manufacturing Firm of a Developing Country, 1045-1055, in proc. The 19th International Conference on Industrial Engineering and Engineering Management, October 27-28, 2012, Beijing, China, Springer.
- 9. A. Zulqarnain, S. A. Iqbal and R. Khalid, Implementing Six Sigma methodology in a developing country, International Journal of Process Management and Benchmarking, Vol. 3, No. 3, 314–333. (2013).
- S. M. Hasan, M. Wasif, and S. A. Iqbal. A Collaborative Framework for Product Development in Extended Enterprise, 71-76 International Conference on Emerging Trends in Engineering and Technology (ICETET'2013) Dec. 7-8, 2013 Patong Beach, Phuket (Thailand)
- M. Wasif, Z. C. Chen, S. M. Hasan and S. A. Iqbal. An Accurate Cutter-head Geometry for the CNC Face-milling of Hypoid Gears. 77-83International Conference on Emerging Trends in Engineering and Technology (ICETET'2013) Dec. 7-8, 2013 Patong Beach, Phuket (Thailand)
- S. M. Hasan, J. Gao, M. Wasif and S. A. Iqbal. An Integrated Decision Making Framework for Automotive Product Development with the Supply Chain, The 8th International Conference on Digital Enterprise Technology - DET 2014 held in March 25th –28th, 2014 in Stuttgart, Germany. Paper appeared in Procedia CIRP 25 (2014) 10 -18
- Tahir Mumtaz Malik, Rameez Khalid, Ali Zulqarnain, S. A. Iqbal, (2016) "Cost of quality: findings of a wood products ' manufacturer", The TQM Journal, Vol. 28 Issue: 1, pp.2-20, <u>https://doi.org/10.1108/TQM-01-2014-0014</u>
- Aqeel Ahmed, Liming Wang, S. A. Iqbal, "An Efficient Method of Collision Detection For 5-axis CNC Milling", 5th International Mechanical Engineering Congress, 9-10th May, 2015, Karachi, Pakistan.
- M. Rababah, M. Wasif, A. Ahmed, S. A. Iqbal, (2017) "Accurate Machine-Settings for the FaceMilling of Hypoid Gears", International Review of Mechanical Engineering, Vol. 11, No. 12, page 1-12, Praise Worthy Prize, 2018. (DOI 10.15866/ireme.v11i12.14194)

- 16. Irshad Ullah, Muhammad Wasif, Muhammad Tufail, Muhammad Adnan Khan, and S. A. Iqbal, Experimental Investigation of Cutting Parameters Effects on the Surface Roughness and Tools Wear during the Drilling of Fibre Reinforced Composite Materials, Vol. 38 no. 3717-728, Mehran University Research Journal of Engineering & Technology' (HEC X category Journal) in 2018
- A. Fatima and S. A. Iqbal, Identifying direct electrical energy demand in wire-cut EDM. Accepted for Publication in Mehran University Research Journal of Engineering & Technology' (HEC – X category Journal) in 2018
- M. Wasif, S. A. Iqbal, A. Ahmed, M. Tufail, M. Rababah, "Optimization of simplified grinding wheel geometry for the accurate generation of end-mill cutters using the fiveaxis CNC grinding process", International Journal of Advanced Manufacturing Technology, 105, page pages 4325–4344, 2019.
- M. Rababah, M. Wasif, A. Ahmed, S. A. Iqbal, "Accurate Machine-Settings for the Face-Milling of Hypoid Gears", International Review of Mechanical Engineering (IREME), Vol. 11, No. 12, page 931-944, 2018. (Scopus)
- 20. M. Wasif, **S.A. Iqbal**, M. Tufail, H. Karim, "Experimental Analysis and Prediction of Springback in V-bending Process of High-Tensile Strength Steels", Transactions of the Indian Institute of Metals, Vol. 73, pages 285-300, 2020.
- M. Rababah, M. Wasif, & S.A. Iqbal, "Parametric relationship between hypoid gear teeth and accurate face-milling cutter", Advances in Manufacturing, Vol. 8, pages 537-555, 2020. <u>https://doi.org/10.1007/s40436-019-00286-x</u>
- M. Wasif, S.A. Iqbal, A. Fatima, S. Yaqoob, M. Tufail, "Experimental Investigation for the Effects of Wire EDM Process Parameters over the Tapered Cross-Sectional Workpieces of Titanium Alloys (Ti6Al-4V)", Mechanical Sciences, Vol. 11, issue 1, page 221-232, 2020. <u>https://doi.org/10.5194/ms-11-221-2020</u>
- 23. M.A. Khan, M. Wasif, M. Tufail, **S.A. Iqbal**, Irshadullah, "Impact of Process Parameters on the Surface Integrity of Fiber Reinforced Composites (FRC) during the Milling Process," Journal of Space Technology, Vol. 10, issue 1, pages 64-74, 2021. https://ist.edu.pk/jst-previous-issues-july-2020
- 24. A. Ahmed, M. Wasif, A. Fatima, L. Wang, S. A. Iqbal, "Determination of the feasible setup parameters of a workpiece to maximize the utilization of a five-axis milling machine", Frontiers of Mechanical Engineering, Vol. 16, pages 298–314, 2021. https://doi.org/10.1007/s11465-020-0621-3
- 25. M. Wasif, A. Fatima, **S. A. Iqbal,** M. Tufail, H. Karim, "Analysis and Optimization of Spring back during the V-bending of Hot-Rolled High Strength Steels (JSH440)", Journal of Engineering Research, online available on 27-10-2021. <u>https://doi.org/10.36909/jer.11027</u>
- 26. M. Wasif, S. A. Iqbal, Y. A. Khan, M. Tufail, "Analysis and Multi-Objective Optimization of Wire Cut Process Parameters for Efficient Cutting of Tapered Carbon Steels Using Wire EDM", Journal of Engineering Research, online available on 03-11-2021. <u>https://doi.org/10.36909/jer.11965</u>

- 27. M. Wasif, A. Fatima, A. Ahmed, S. A. Iqbal, "Investigation and Optimization of Parameters for the Reduced Springback in JSC-590 sheet metals occurred during the Vbending Process", Transaction of Indian Institute of Metals, Vol 74, page 2751–2760. <u>https://doi.org/10.1007/s12666-021-02357-9</u>
- 28. H. Rehman, F. Boor, M. Wasif, S. A. Iqbal, "A Novel Method for Process Planning of Die and Mould Manufacturing using Expert System Approach", Transactions of Famena, accepted on 13-09-21.
- 29. M. Wasif, Y. A. Khan, A. Zulqarnain, **S. A. Iqbal**, "Analysis and Optimization of Wire Electro-Discharge Machining Process Parameters for the Efficient Cutting of Aluminum 5454 Alloy", Alexandria Engineering Journal, available online, 2021. https://doi.org/10.1016/j.aej.2021.11.048
- Noor, K., Siddiqui, M.A. & Iqbal, S.A. Multi-objective Optimization of Parameters in CNC Turning of a Hardened Alloy Steel Roll by Using Response Surface Methodology. Arab J Sci Eng (2022). <u>https://doi.org/10.1007/s13369-022-07117-5</u>

31. A. Zulqarnain, M. Wasif, **S. A. Iqbal**, "Developing a Quality 4.0 Implementation Framework and Evaluating the Maturity Levels of Industries in Developing Countries", Sustainability 2022, 14(18), 11298; <u>https://doi.org/10.3390/su141811298 - 08 Sep 2022</u>

- 32. M. Kashif, M. Wasif, **Syed Amir Iqbal** "Optimizations of Drilling Parameters for Sglass, Tygasil & Carbon Fiber Laminates for the improved surface finish of holes" Journal of Mechanical Science and Technology- **Under review**
- 33. I. Ahad, M. Kashif; M. Wasif; T. Jamil; **S. A. Iqbal**, B. A. Zia, "Enhancing Drilling Performance in Composite Laminates: A Comprehensive Review of Damage Mitigation Techniques" Journal of Materials Research and Technology, **Under review**